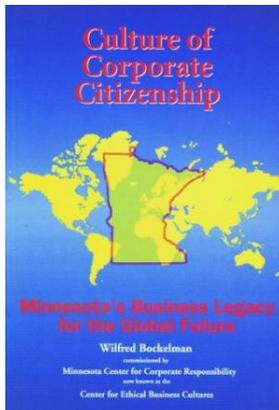


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- Authored by Bockelman, Wilfred; Minnesota Center for Corporate Responsibility Staff
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